| AMENDMENT OF SOLICITATION/MODIFICATION OF CONTRACT | | | 1. CONTRACT ID CODE | | | OF | PAGES 3 |
|--|--|--|--|---|---------------------------|------------------|----------------------------|
| 2. AMENDMENT/MODIFICATION NO. 221 | 3. EFFECTIVE DATE (M/D/Y) See Block 16C | 4. REQUISITION/PUR 11EM | V2 22- | 5. PROJI | OJECT NO. (If applicable) | | |
| 6. ISSUED BY CODE | | 7. ADMINISTERED BY (If other than Item 6) CODE | | | | | |
| U.S. Department of Energy Office of River Protection P. O. Box 450, MS H6-60 Richland, WA 99352 | | | | | | | |
| 8. NAME AND ADDRESS OF CONTRACTOR (No., street, co | ounty, State and ZIP code) | | 9A. AMENDM | ENT OF SC | DLICITATIO | N NO. | |
| Bechtel National, Inc. 2435 Stevens Center Place Richland, WA 99354 | | 10A. MODIFIC DE-AC | 9B. DATED (SEE ITEM 11) 10A. MODIFICATION OF CONTRACT/ ORDER NO. DE-AC27-01RV14136 10B. DATED (SEE ITEM 13) | | | | |
| CODE 20045 | | | December 11, 2000 | | | | |
| CODE 396A5 | FACILITY CODE 153392 TEM APPLIES TO AMENI | | | | | | |
| 11. Inis i | TEM ALTERS TO AMENI | JMENTS OF SOL | — | | | | |
| submitted; or (c) By separate letter or telegram which includes a I PLACE DESIGNATED FOR THE RECEIPT OF OFFERS PRIOR TO desire to change an offer already submitted, such change may be prior to the opening hour and date specified. 12. ACCOUNTING AND APPROPRIATION DATA (If requinal submitted) 13. THIS ITEM AND APPROPRIATION DATA (If requinal submitted) 14. THIS ITEM AND APPROPRIATION DATA (If requinal submitted) 15. THIS ITEM AND APPROPRIATION DATA (If requinal submitted) 16. CHECK ONE A. THIS CHANGE ORDER IS ISSUED PURSUANT TO: (S) 17. Clause I.82, FAR 52.243-2 Changes — Cost Residuals in ITEM 14, PURSUANT TO AUTHORITY OF FAR 45. 18. THE ABOVE NUMBERED CONTRACT/ORDER IS IN ITEM 14, PURSUANT TO AUTHORITY OF FAR 45. 19. C. THIS SUPPLEMENTAL AGREEMENT IS ENTERED D. OTHER (Specify type of modification and authority) | cour and date specified in the solicitates of the amendment; (b) By acknowle ference to the solicitation and amend the Date and Hour Specific made by telegram or letter, provided fred) PPLIES ONLY TO MODIFICATE CONTRACT/ORDER Decify authority) THE CHANGES SET From the Specific Authority of the Contract (AUG 1987) — Alt MODIFIED TO REFLECT ADMINISTANCE). | tion or as amended, by of ledging receipt of this amended numbers. FAILUD MAY RESULT IN REJIE each telegram or letter in ICATIONS OF COLONO. AS SET FOR FORTH IN ITEM 14 ARE MERIATE III (APR 1984). | nendment on each copy RE OF YOUR ACKNO ECTION OF YOUR OF hakes reference to the NTRACTS/ORD ETH IN ITEM 14 ADE IN THE CONTRACT | ethods: of the office of the | MENT TO BI | is amendment and | dment you d is received |
| | required to sign this document | and return copi | es to the issuing of | fice. | | | |
| Reference Continuation Page(s) | rganized by UCF section headings, . | | | | | | |
| Except as provided herein, all terms and conditions of the docum | ent referenced in Item 9A or 10A, as | | | | | | |
| 15A. NAME AND TITLE OF SIGNER (Type or print) | | 16A. NAME AND TITLE OF CONTRACTING OFFICER (Type or print) Ashley T. Morris Contracting Officer | | | | | |
| 15B. CONTRACTOR/OFFEROR | 15C. DATE SIGNED | 16B. UNITED STAT | | 0 | | | SIGNED 2011 |
| (Signature of person authorized to sign) | | - ORIGIN | IAL SIGNED BY |) | / | / | |

Modification Purpose:

- **A.** The purpose of this modification is three-fold:
 - 1. Direct BNI to proceed with the performance of large scale testing (LST) to substantiate the committed design, reduce risk, and support design confirmation of pulse jet mixed vessels:
 - 2. Authorize a not-to-exceed amount of \$15,000,000 (\$4,900,000 rolled over from M199 plus an additional \$10,100,000); and
 - 3. Definitize the change order as stated in Contract Modification M199.
- **B.** BNI shall submit within 60 days of date of this modification a detailed technical and price proposal.
- **C.** A bi-lateral modification definitizing this change order shall be executed no later than 180 days after receipt of an acceptable proposal for this action.
- **D.** This modification does not add additional funds to the contract. Accordingly, work under the contract, such as that described herein, must be performed within the amount of funds which have been incrementally allotted to the contract in accordance with clause B.2 "Obligation and Availability of Funds and Contract Value", and clause I.66, "FAR 52.232-22 Limitation of Funds (Apr 1984)."

Modification Description:

- **A.** BNI is directed to proceed with the performance of large scale testing (LST). The following changes are hereby incorporated into Section C, Statement of Work, Standard 2 Research, Technology, and Modeling, (a) Research and Technology Testing Program (3) Required Research and Technology Testing as follows:
 - (x) Vessel Mixing: The Contractor shall plan and perform large scale testing of pulse jet mixed vessels for both non-Newtonian and Newtonian vessel designs. Scope to be addressed includes planning, preparation, and performance of testing, including completion of test reports that supports:
 - 1) Substantiation of the committed design;
 - 2) Engineering, procurement, and construction risk reduction;
 - 3) Design confirmation including benchmarking or validating Computational Fluid Dynamic models and low order models; and
 - 4) Waste Treatment and Immobilization Plant (WTP) commissioning risk reduction.

Key equipment such as test vessels used in this work shall be designed such that reuse in potential future post commissioning testing to support continued WTP operations is not precluded.

Detailed objectives for testing shall include:

- 1. Confirmation of scaling parameters for both non-Newtonian and Newtonian vessels. If scaling is not confirmed, alternate methods, such as full scale testing shall be performed as needed. Simulants shall include non-Newtonian and Newtonian slurries as applicable;
- 2. Confirmation of mixing performance with complex simulants including Newtonian and non-Newtonian that challenge the range of expected tank waste physical properties;
- 3. Definition and demonstration of heel removal system capability;
- 4. Determination and demonstration of mixing system limiting conditions of design including safety limits and operating limits;
- 5. Confirmation of prototypic level and density instrument function;
- 6. Confirmation of integrated pulse jet fluidics, mixing, sampling, and transfer system operations; and
- 7. Demonstrating the PJM control strategy including logic and transition with prototypic equipment through the range of operating conditions.

Large scale test objectives shall be documented and substantiated in a formal Request for Technology Development (RTD). The RTD shall be provided to DOE for review and comment. The results of test work shall be subject to error analysis prior to use in the final design. Simulant design and analysis requirements shall be specified. Simulant preparation shall be governed by a procedure, and the simulant shall be verified and validated to meet requirements before testing is initiated. (221)

- **E.** No contract change is necessary as a result of change order M199. Further, Contract Modification No. 221 has since superseded modification M199. As a result of Contract Modification No.221, Contract Modification No. M199 requires no further action and is considered definitized with issuance of this modification.
- C. All other terms and conditions remain unchanged.

(End of Modification)